



# SPECIFICATION

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**MODEL  
K-EC900-S380-16**

## 1.Techincal conditions

1-1 Requirement of production standard and safety regulations:GB/T 12350,JB/T 10562.

1-2 All material accord with RoHS.

1-3 At  $940 \pm 10\%$ r/min running speed , the residual unbalance of the fan not less than G6.3(-balancing precision grade) in each plane,according with JB/T9101.

1-4 Vibration speed virtual value of fans accord with JB/T 8689.

1-5 Life time

Fan life expectance 30000 hours, determined when at nominal supply voltage,running at full speed,environment temperature of 40 °C.

1-6 Outlet conditions: recommended lead wire specifications, not less than 1.0mm, Cable diameter  $\Phi 8\text{-}12\text{mm}$ .

## 2.Rated data

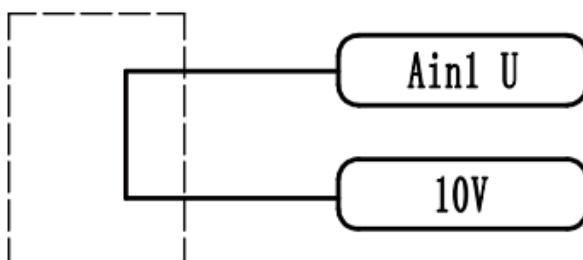
Phase		3~
Rated voltage	VAC	380
Rated voltage range	VAC	380~480
Frequency	Hz	50/60
ERP2020 Standard	N	40
ERP2020 Measured	N	42.6 (A,static)
Speed	r/min	945
Power input	W	2237
Static pressure	Pa	131
Static pressure EFF	%	38.5

## 3.Techincal data

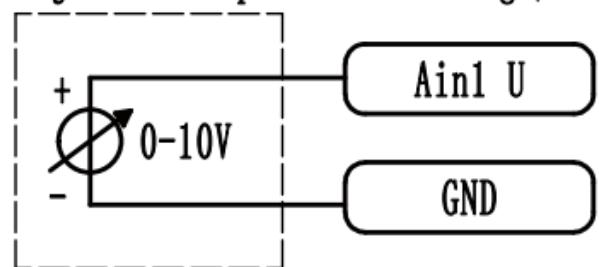
Net weight	50.2kg
Size	$\Phi 900$
Surface of motor	Coated in black
Material of electronics housing	Aluminum alloy
Material of impeller	Plastic
Number of blades	5
Direction of rotation	Counter clockwise,see on the leads
Insulation class	F
Humidity range	5% ~ 95%RH
Operating temperatures	-25°C~+65°C
Storaging temperatures	-35°C ~ +75°C
Installation position	Shaft horizontal or rotor on the bottom
Operation mode	S1
Type of protection	IP54
Type protection of the fan	Current limitation,Stall protection, Soft start protection,Open phase protection,Overheating protection, Over/Under voltage protection.

3-1 Input voltage for regulating speed 0-10VDC ( $\pm 0.2V$ ) or PWM Control, PWM Frequency 0.1k-1kHz, amplitude 10-12V, duty cycle 0%-100% ( $\pm 2\%$ ) ;

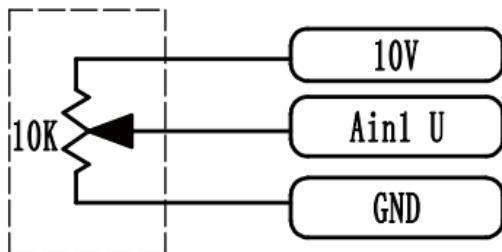
### Full speed



### Adjustable speed via voltage/PWM



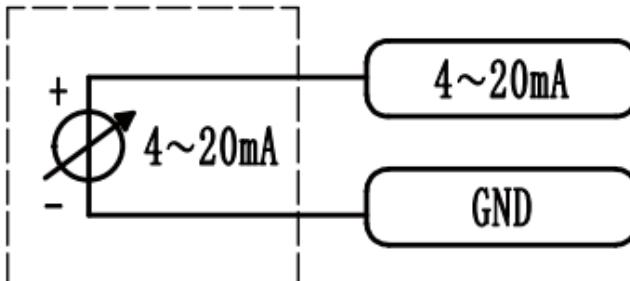
### Adjustable speed via potentiometer



$\geq 9.5V$ ---n=max	frequency 0.1-1kHz	$\geq 95\% PWM$ ---n=max
1.2V---n=min	amplitude 10-12V	12% PWM---n=min
$\leq 0.8V$ ---n=0	duty cycle 0-100%	$\leq 8\% PWM$ ---n=0

3-2 Input current for regulating speed 4-20mA ( $\pm 0.2mA$ ) /DC Control:

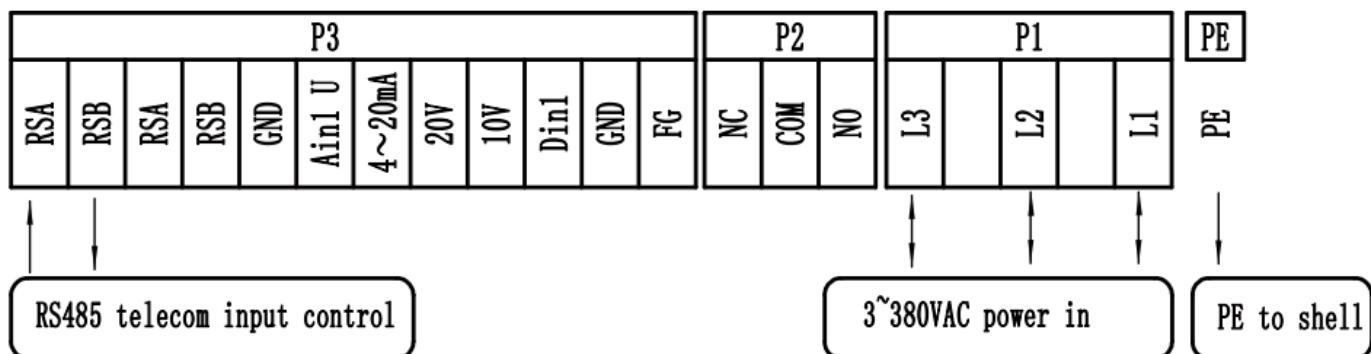
### Adjustable speed via current



$\geq 20mA$ ---n=max
4.5mA---n=min
$\leq 3.2mA$ ---n=0

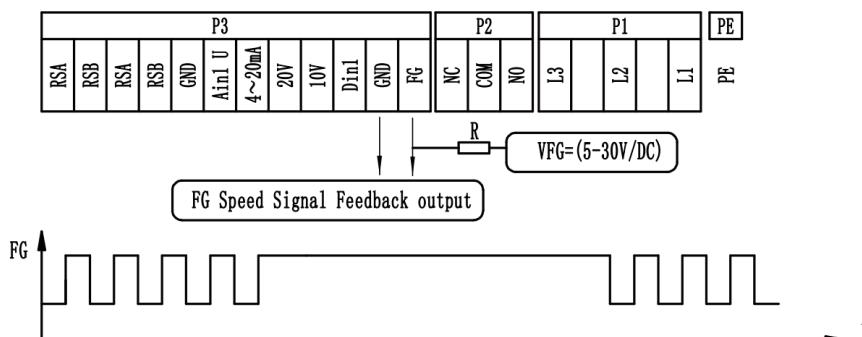
3-3 RS485 telecommunication input control:

Through RS485 communication and using MODBUS protocol, one host computer can control multiple fans at the same time; the hostcomputer can control the start and stop of the fans and set the fan speed; at the same time,the fan feedbacks status information to the host computer; speed or fault status.



### 3-4 FG Speed Signal Feedback output:

Mark: Needs to increasing resistance to +10V/DC( External power Max. 30V/DC), VFG=(5-30)-VDC,  $R \geq 1000 \times (VFG)Q$ .



When the fan stand by, the Tacho signal outputs low voltage; when the fan fault, the Tech signal outputs high voltage; when the fan is in normal operation, the Tacho signal generates square waves of 50% duty cycle. The motor has 5 polar couples, the fan outputs 5 pulses per revolution.

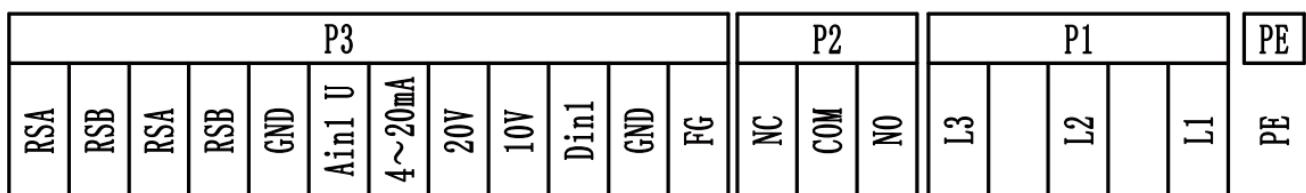
### 3-5 Soft start

The motor start at low speed, to reduce current surges being drawn to the power supply.

3-6 The fan is designed with a rated operating voltage of 380 VAC, a voltage range of 3~380-480VAC, undervoltage protection 320V, and overvoltage protection 520V.

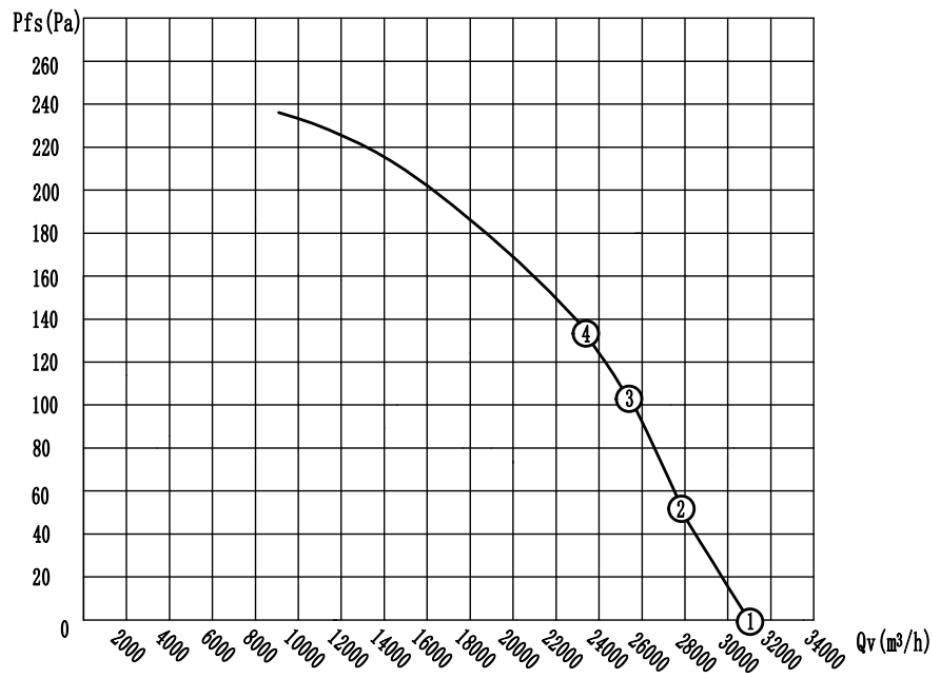
3-7 When the temperature of the motor IPM module exceeds 105 °C, the motor will stop after protection. When the temperature drops to 85 °C, the motor automatically resumes running.

## 4.Wiring schematic diagram and port description



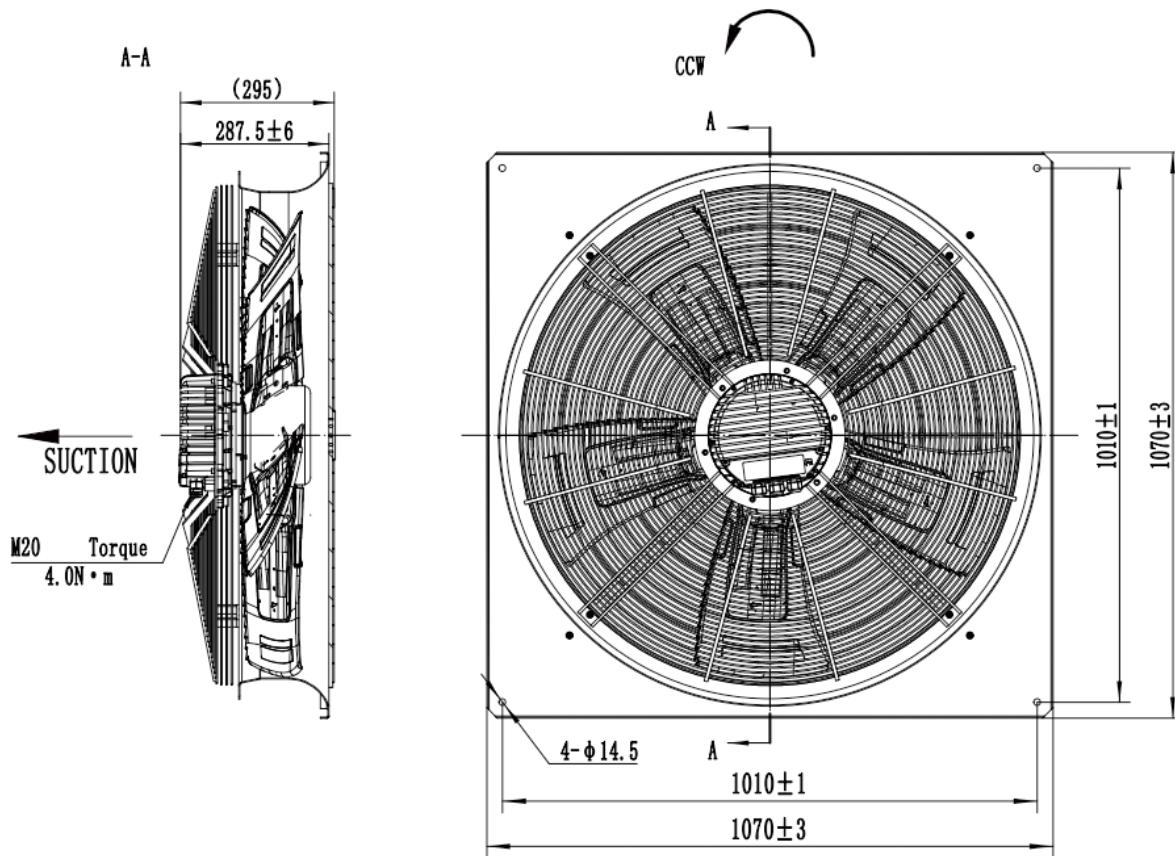
No.	Signal	Assignment/Function	No.	Signal	Assignment/Function
PE	PE	Protect earthing,ground	P3	RSA	Bus RS485;RSA;MODBUS RTU
P1	L3	AC power in,voltage input 3~380-480V;50/60Hz		RSB	Bus RS485;RSB;MODBUS RTU
	L2	AC power in,voltage input 3~380-480V;50/60Hz		GND	interface P3 for signal control,ground
	L1	AC power in,voltage input 3~380-480V;50/60Hz		Ain1 U	Controler input0~10VDC
P2	NO	State relay,alterable state contact; normally turn-on;turn-off when error		4~20mA	Analogue Control input 4~20mA
	COM	State relay,universal connectivity; contact rating 250VAC/2A		20V	Rated voltage output 20VDC ( $\pm 10\%$ max. 50mA)
	NC	State relay,normally turn-off;turn-on when error;		10V	Rated voltage output 10VDC ( $\pm 10\%$ max. 10mA)
				FG	Speed Signal Feedack/
				Din1	Connection of Digital input 1 enabling of electronics enabling: opening pin or applied voltage 5-50V DC; disabling: bridge to GND or applied voltage<1V DC

## 5. Performance curve



	Pfs	Current input	Power input	Speed	Air flow	Note
	Pa	A	W	r/min	$\text{m}^3/\text{h}$	
①	0	2.43	1650	945	31000	
②	53	2.77	1878	945	27800	
③	104	3.10	2129	945	25500	
④	131	3.36	2237	945	23600	

## 6. Product drawing



## 7.Other requirements on accessory

### 7-1 Inlet cones

Yes,  No.

### 7-2 Scroll housing

( Yes,  No), Material: /

### 7-3 Annectent parts

linker ( Yes,  No), model: /

terminal ( Yes,  No), model: /

### 7-4 Leads

Lead wire: /

Control wire: /

Length: /